

## Abstract

An object of the invention is to provide a casting nozzle in which attachment and deposition of alumina or the like can be prevented while a drift of molten steel can be prevented.

5       The casting nozzle according to the invention is characterized in that the casting nozzle has a molten steel flowholeportioninwhich "apluralityofindependentprotrusion portions and/or concave portions" are disposed so that each of the protrusion portions and/or concave portions has a size  
10   satisfying the expression (1):  $H \geq 2 \text{ mm}$  and the expression (2):  $L > 2 \times H \text{ mm}$  [in which "H" shows the maximum height of the protrusion portion or the maximum depth of the concave portion, and "L" shows the maximum length of a base portion of the protrusion portion or concave portion].

15